

CARTER NO.	A.M. NO.	DESCRIPTION	PER CAR
11B-290	320 3811	φ Idle port rivet plug	2
14-383B	320 6446	Choke lever and screw assembly	1
14-384	320 6447	Cam trip lever	1
14-397B		Choke piston lever, link and shaft assembly	1
15-35B	320 6448	Strainer nut assembly	1
17-50	320 6449	Pump check needle	1
20-22		+ Needle seat gasket	1
20-26		+ Gasket	1
20-35		+ Bowl strainer gasket	1
21-150U	320 2232	Unitized package (Float Assy.)	1
22-67		Auxiliary float lever	1
24-24	320 6451	Float lever pin	1
25-98B	320 3147	** Needle and seat assembly (.1015")	(Replaces 320 2235) 1
30-14	320 3837	Bowl cover strainer	1
30A-65	320 2230	Idle adjustment screw	2
39-10	320 3812	φ Choke valve attaching screw	2
47-14	320 3814	φ Welsh plug	1
48-247B		Pump jet and housing assembly (Use 48-282B)	1
48-282B	320 6482	Pump jet and housing assembly	1
53A-326B		Pump operating lever and countershaft assembly	1
61-57	320 3845	Idle adjustment screw spring	2
61-128	320 3815	φ Connector rod spring	1
61-150	320 3847	Lower pump spring	1
61-226	320 3848	Vacuum piston spring	1
61-246	320 3849	Vacuum piston spring (Use 61-226)	1
61-291	320 3850	Throttle lever adjusting screw spring	1
61-382	320 3841	Metering rod spring	1
61-570	320 3854	Fast idle cam spring	1
61-604	320 3857	" Step Up Spring (For Positive Ventilation Cars Only)	1
63-35	320 3816	φ Connector rod retainer	1
63-57	320 3817	φ Intake check ball retainer	1
63-58	320 3818	φ Coil housing retainer	2
63-118	320 3859	Throttle shaft retaining ring	1
64-192B	320 2237	** Pump plunger, Rod, Spring and Retainer assembly	1
75-1431		* Metering rod-standard .073" x .069" x .06175"	2
75-1464	320 6483	Metering rod - 1 size lean .0735" x .069" x .0635"	2
75-1465	320 6484	Metering rod - 2 sizes lean .075" x .070" x .065"	2
101-6	320 6452	Pump arm clamp screw	1
101-73	320 6453	Throttle valve attaching screw	4
101-84		Fast idle adjustment screw	1
101-136	320 6431	Coil housing attaching screw	2
101-140	320 6454	Fast idle cam attaching screw	1
101-148B	320 6455	Dust cover attaching screw and washer assembly	2
101-149B		Body flange attaching screw and washer assembly	4
101-152B	320 6456	Air horn attaching screw and washer assembly	4
101-160B	320 6432	Bowl cover attaching screw and washer assembly	6
101-236		Metering rod arm clamp screw	1
101-278	320 6457	Pump jet housing attaching screw	1
101-354B	320 6458	Choke lever clamp screw and washer assembly	1
101-415		Throttle lever adjusting screw	1
10BA-10	320 6459	Choke lever clamp screw nut	1
111-47B	320 6460	Pump arm and screw assembly	1
111-55B		Metering rod arm and screw assembly	1
11B-139	320 6461	Throttle connector rod	1
11B-140	320 3860	Choke connector rod	1
116-13	320 3825	φ Ball	1
117-136	320 6462	Vacuum piston link	1
117-165	320 6463	Pump connector link	1
118-124		Dust cover	1
120-159		* Metering rod jet (.089")	2
121-7B		** Coil housing gasket	1