

The following changes should be made to your F-14063 Parts Catalog

**Group No. 1.067, Page No. Gr 1 - 28, On Part Numbers 317 3326 And 317 3064, Change Listing To Read:**

BOLT, Hexagon ..... 65 01-80 (OHV-232-2-9/16" Long): 64-65 10  
(OHV-232-2-9/16" Long): 65 10  
(OHV-199-2-9/16" Long) ..... 1 317 3326  
BOLT, Hexagon ..... 65 01-80 (OHV-232-1-3/16" Long-2 Req.): 64-65  
10 (OHV-232-1-3/16" Long-2 Req.): 65 01-10  
(OHV-199-1-3/16" Long-2 Req.) ..... AR 317 3064

**Group No. 1.130, Page No Gr 1 - 41, On Part Numbers 312 2392 And 317 5871, Change Listing To Read:**

60 Thru 64 01: 65 01 (LHE-Note 1.130-5 Type 1)(OHV-196-Note 1.130-5 Type  
1): 60 Thru 64 10 ..... 1 312 2392  
65 01 (LHE-Note 1.130-5 Type 2)(OHV-196-Note 1.130-5 Type 2)) ..... 1 317 5871

**Group No. 1.130, Page No. Gr 1 - 41, After Part Number 314 4447, Insert The Following Information:**

**CHAIN AND SPROCKET KIT, Timing (Incl. Camshaft And Crankshaft Sprocket)**

65 01 (LHE-Note 1.130-5 Type 2)(OHV-196-Note 1.130-5 Type 2) ..... 1 320 8107

**Group No. 1.132, Page No. Gr 1 - 41, On Part Number 312 2389, Change Listing To Read:**

60 Thru 64 01: 65 01 (LHE-Note 1.130-5 Type 1)(OHV-196-Note 1.130-5 Type  
1): 60 Thru 64 10 (OHV-196) ..... 1 312 2389

**Note No. 1.130-5, Page No. Gr 1 - 41, Change Note 1.130-5 To Read:**

**NOTE 1.130-5: Two types of Timing Chains and Sprockets were installed on 65 01 (LHE)(OHV-196). They can be identified as follows:**

**Type 1: The Timing Chain is 1" wide.**

**Type 2: The Timing Chain is 7/8" wide.**

**Note No. 1.130-6, Page No. Gr 1 - 41, Delete Note 1.130-6 From Parts Catalog:**

**Group No. 1.132, Page No. Gr 1 - 42, On Part Number 317 5870, Change Listing To Read:**

65 01 (LHE-Note 1.130-5 Type 2)(OHV-196-Note 1.130-5 Type 2): 65 10  
(OHV-196-Note 1.130-5 Type 2) ..... 1 317 5870

**Group No. 1.134, Page No. Gr 1 - 42, On Part Numbers 312 2388 And 317 5869, Change Listing To Read:**

60 Thru 64 01: 65 01 (LHE-Note 1.130-5 Type 1)(OHV-196-Note 1.130-5 Type  
1): 60 Thru 64 10 (OHV-196) ..... 1 312 2388  
65 01 (LHE-Note 1.130-5 Type 2)(OHV-196-Note 1.130-5 Type 2) ..... 1 317 5869

**Group No. 1.146, Page No. Gr 1 - 46, On Part Number 647 4170, Change Listing To Read:**

(Std.)(Perfect Circle) 64-65 10 (V8-327): 60 Thru 65 80 (V8) ..... 1 647 4170

**Group No. 1.146, Page No. Gr 1 - 46, On Part Number 320 3996, Change Listing To Read:**

(.020)(Perfect Circle) 63 Thru 65 01: 63 Thru 65 10 (OHV-196) ..... 1 320 3996

**Group No. 1.146, Page No. Gr 1 - 46, On Part Number 320 4492, Change Listing To Read:**

(.020)(Perfect Circle) 63 Thru 65 10 (V8-287) ..... 1 320 4492

**Group No. 1.146, Page No. Gr 1 - 46, After Part Number 320 3996, Insert The Following Listing:**

(.020)(Perfect Circle) 65 01-10 (OHV-199): 65 01-80 (OHV-232): 64-65 10  
(OHV-232) ..... 1 320 7597